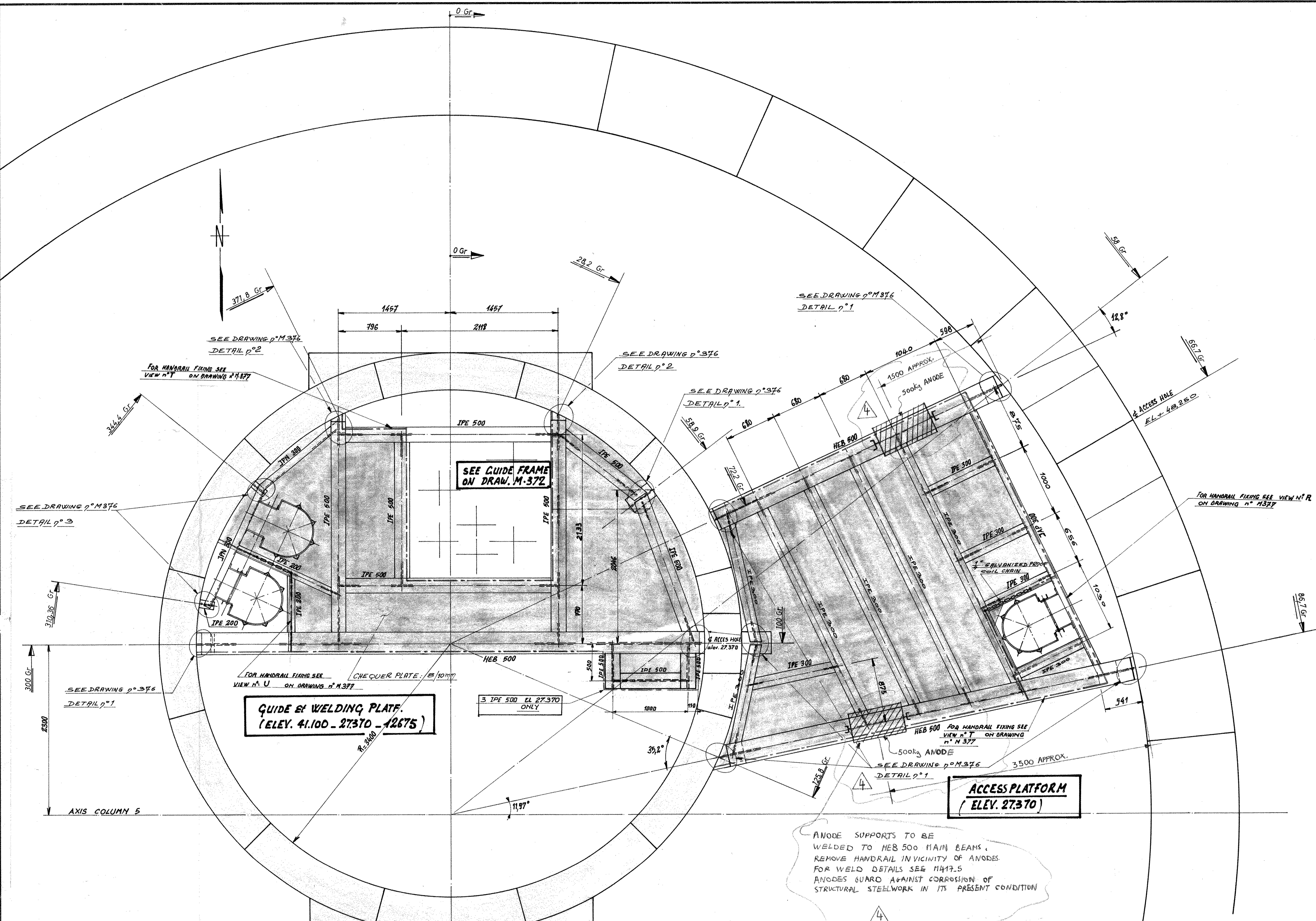


NOTES :

- 1/ ALL STEEL TO BE ST-37-3M (OR EQUAL)
- 2/ ALL BRACKETS AND GUIDES TO BE COATED WITH 400 MICRONS COAL TAR EPOXY IN ACCORDANCE WITH B.E.R. SPECIFICATION TCP2-X102
- 3/ ALL WELDING SYMBOLS ARE IN ACCORDANCE WITH AWS STANDARD A2.06B
- 4/ ALL STEEL THIS DRAWING TO BE FABRICATED IN ACCORDANCE WITH B.E.R. SPECIFICATION TCP2-M.101 FOR NON STRUCTURAL STEEL
- 5/ INSPECTION BY B.E.R. ONLY
- 6/ TOLERANCE: 10mm IN ANY DIRECTION
- 7/ ALL HANDRAILS & LADDERS SHOWN ON THIS DRAWING TO BE HOT DIPPED GALVANIZED WITH ZINC AND SHALL AVERAGE 0.9% Zn IN ACCORDANCE WITH A.S.I.M. DESIGNATION A123.
- 8/ ALL SHOP FILLET WELDS TO BE 15% MAGNETIC PARTICLE TESTED



ANODE SUPPORTS TO BE WELDED TO HEB 500 MAIN BEAMS. REMOVE HANDRAIL IN VICINITY OF ANODES. FOR WELD DETAILS SEE M417.5 ANODES GUARD AGAINST CORROSION OF STRUCTURAL STEELWORK IN ITS PRESENT CONDITION

**TCP 2
AS BUILT**

PHASE 2

TREATMENT PLATFORM TCP2 COL 5
CONDENSATE TANK EL 27.370
General arrangement of working platform

Brown & Root de France
Engineers . Constructors
PARIS, FRANCE

elf . NORGE - A/S
FRIGG FIELD DEVELOPMENT PROJECT

NUMBER	REFERENCE DRAWINGS	REV. NO.	REVISION	BY	DATE	CHKD
0		0	ISSUED FOR APPROVAL	AM	2/12/75	
1	M.376 COL.5. LOCATION OF BRACKETS SUPPORTS AND DETAILS.	1	Beam removed. ISSUED FOR CONSTRUCTION	PA	10/11/75	
2	M.370 ELEVATION OF WORKING PLATFORM AND LADDER DETAILS	2	DIMENSION ON ACCESS PLAT. ALTERED FOR CONSTRUCTION	PA	2.2.76	
3	M.371 HANDRAILS & LADDERS DETAILS	3	MODIFICATION ACCESS HOLE - SUPPORT ADDED	PA	2.2.76	
4	M.372 GUIDE PLATFORM	4	ADDED ANODES	BF	26.5.77	

DRAWN	CHECKED	CHECKED	APPROVED
BY AM	BY LA	BY K.90	BY L. O. B.
DATE 2.12.75		6.1.76	8-1-76

SCALE	PROJECT No.	DRAWING NUMBER	REV.
1/25		AI-TCP2M370	4