



- NOTES**
1. DIMENSIONS IN BRACKETS ARE IMPERIAL EQUIVALENTS
  2. ALL INTERNAL STIFFENING STEEL TO BE HIGH STRENGTH (10) STEEL
  3. FOR GENERAL NOTES SEE SHT. 101

- REFERENCE DRAWINGS**
- JKT. VERT. FRMG. COL. LINES (A) & (B) } ELN 2144 SHT 101
  - JKT. VERT. FRMG. COL. LINES (1) & (4) } ELN 2144 SHT. 102 & 149
  - JOINT DETAILS SHT. 1 OF 6 } ELN 2144 SHT 112

FAB. STDS. REQ'D. THIS SHT

DESIGN	ELEC.	INSTR.	PIPING	STRUCT.	NO.	BY	DATE	REVISIONS	DATE	APP.	DESIGN	ELEC.	INSTR.	PIPING	STRUCT.	NO.	DATE	REVISIONS	DATE	APP.	
					6	RB	4-7-75	DIM 650, 330, 350, 350 & 230 REMOVED. DIM 700 ADDED 330X30 R STIFFS EXTENDED	10-17-75		PH					na	3	BH	7-3-75	COL. LINE B 300 WATERTIGHT BULKHEAD	7-3-75
					5	WM	5-6-75	1 1/2" THICK CLOSEST PLATES ON OTHER SIDE OF 330X30 VERTICAL STIFFS REMOVED. DET 3 REMOVED	10-6-75		PH					na	2	EM	20-1-75	WATERTIGHT BULKHEAD ADDED W.P. & W.P. NOTES ADDED RING STIFF DETS FOR LEG B4 ADDED	20-2-75
					4	A.P.	2-23-75	DIMS CHANGED 334 INSTEAD OF 330 WELD ADDED	24-3-75		PH					na	1	EM	6-9-74	VERT. STIFFENING REDUCED FROM 500	10/9/74

**ELF-NORGE A/S NORWAY**

**DRILLING PLATFORM No.2**

NORTH SEA FRIGG FIELD W.D. 100 M

**McDERMOTT - HUDSON**

LONDON - ENGLAND

APPROVED: [Signature] DATE: 15 July 74

DESIGNED BY: [Signature] DATE: 15 July 74

ENGINEERS APPROVAL

PROJECT: DRILLING PLATFORM No.2

SCALE: AS NOTED

DATE: 11 JUN 74

DWG NO: ELN 2144

SHEET NO: 119

INTERNAL JOINT STIFFENING AT EL (-) 50290 (165'-0")